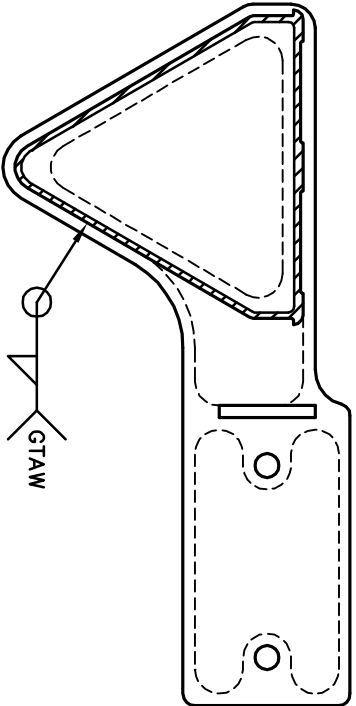
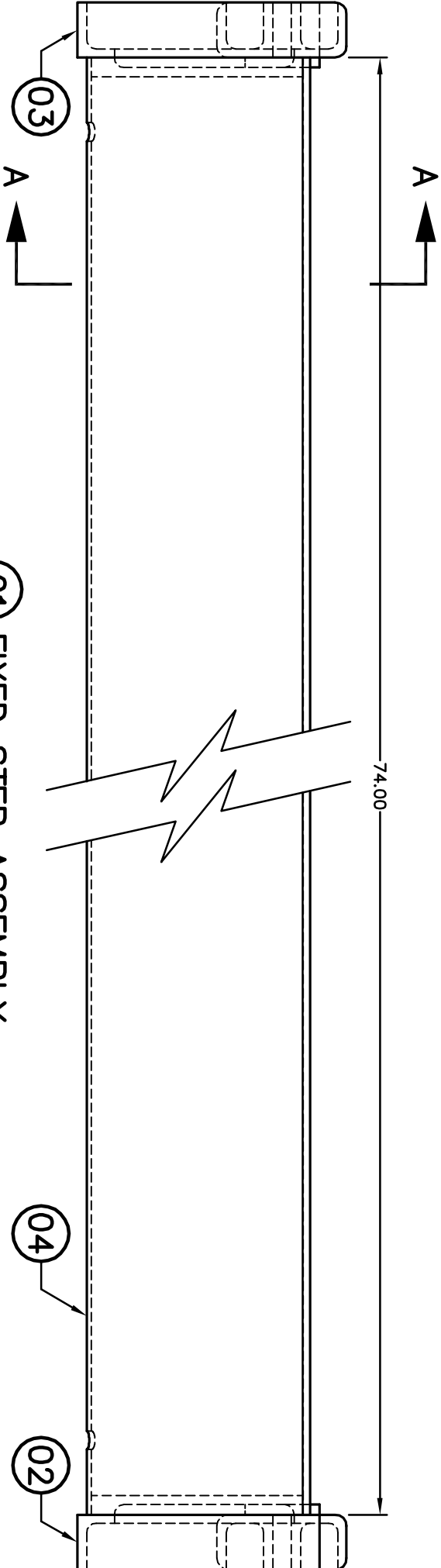
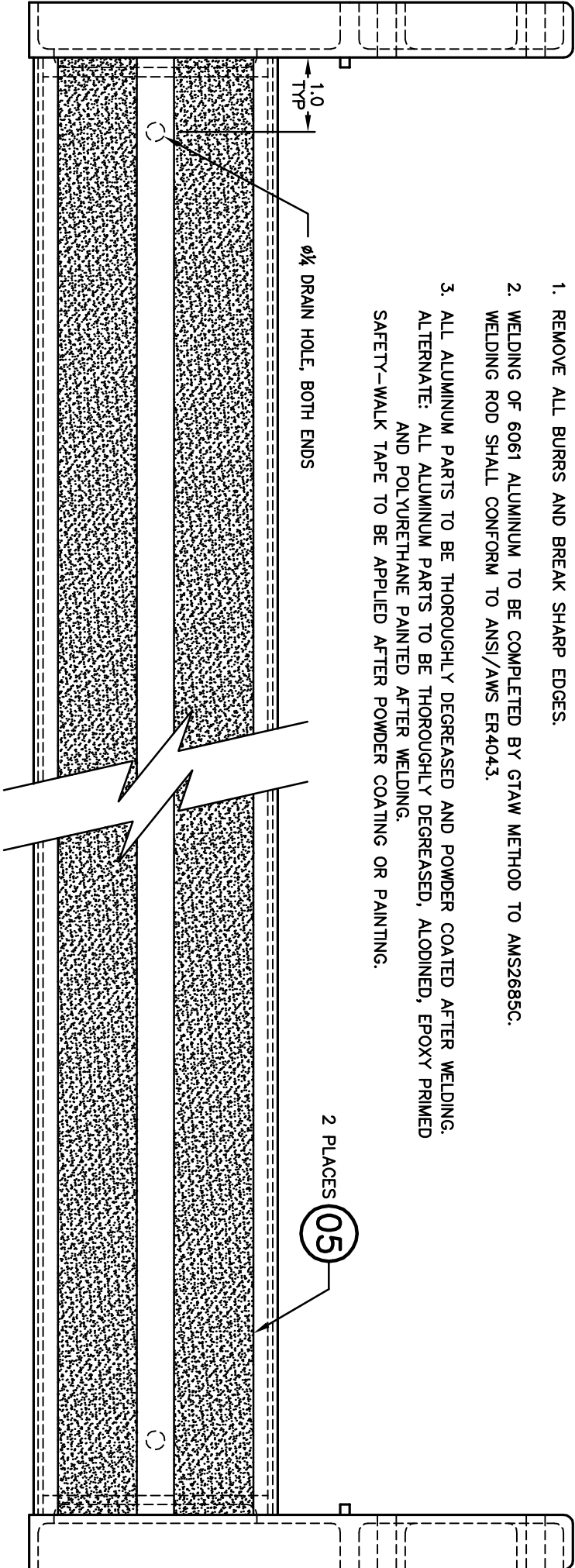


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	TITLE BLOCK UPDATED; DRAIN HOLES ADDED; NOTE 3	BJC	08/05/2014

NOTES

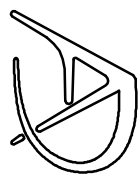
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
  2. WELDING OF 6061 ALUMINUM TO BE COMPLETED BY GTAW METHOD TO AMS2685C. WELDING ROD SHALL CONFORM TO ANSI/AWS ER4043.
  3. ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED AND POWDER COATED AFTER WELDING. ALTERNATE: ALL ALUMINUM PARTS TO BE THOROUGHLY DEGREASED, ALODINED, EPOXY PRIMED AND POLYURETHANE PAINTED AFTER WELDING.
- SAFETY-WALK TAPE TO BE APPLIED AFTER POWDER COATING OR PAINTING.



SECTION A-A

2	96910-05	05	SAFETY-WALK TAPE (1" WIDE)	3M
A/R	78240	04	STEP EXTRUSION	
1	96920-02	03	LH BRACKET	
1	96920-01	02	RH BRACKET	
1	96910-01	01	FIXED STEP ASSEMBLY	
	PART NO.	ITEM	DESCRIPTION	MATERIAL
QTY	LIST OF MATERIALS			

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APPROVALS		DATE	
DRAWN: JEFF CLARKE		14 SEPT 2012	
CHECKED: E. BURGOIN		04 DEC 2012	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1			
SCALE 1 : 2		DWG. SIZE	
SHEET 1 OF 1		A3	
BELL 429 CABIN STEPS FIXED STEP ASSEMBLY		96910	
REV.		1	



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